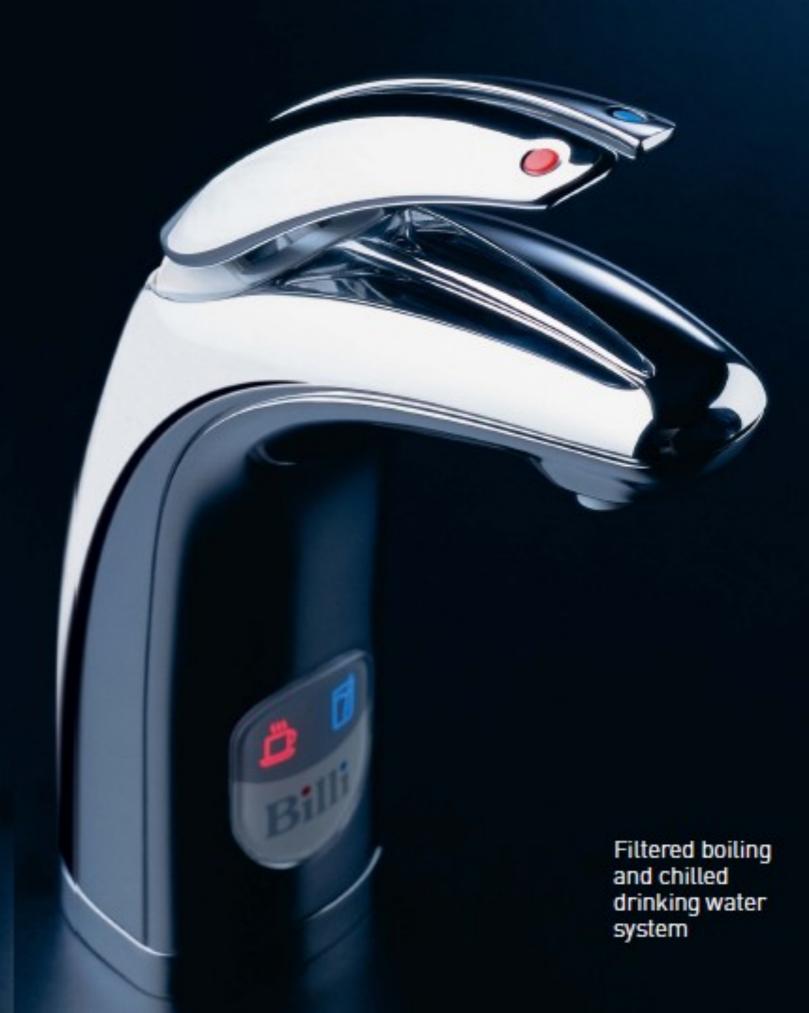
Billi Quadra



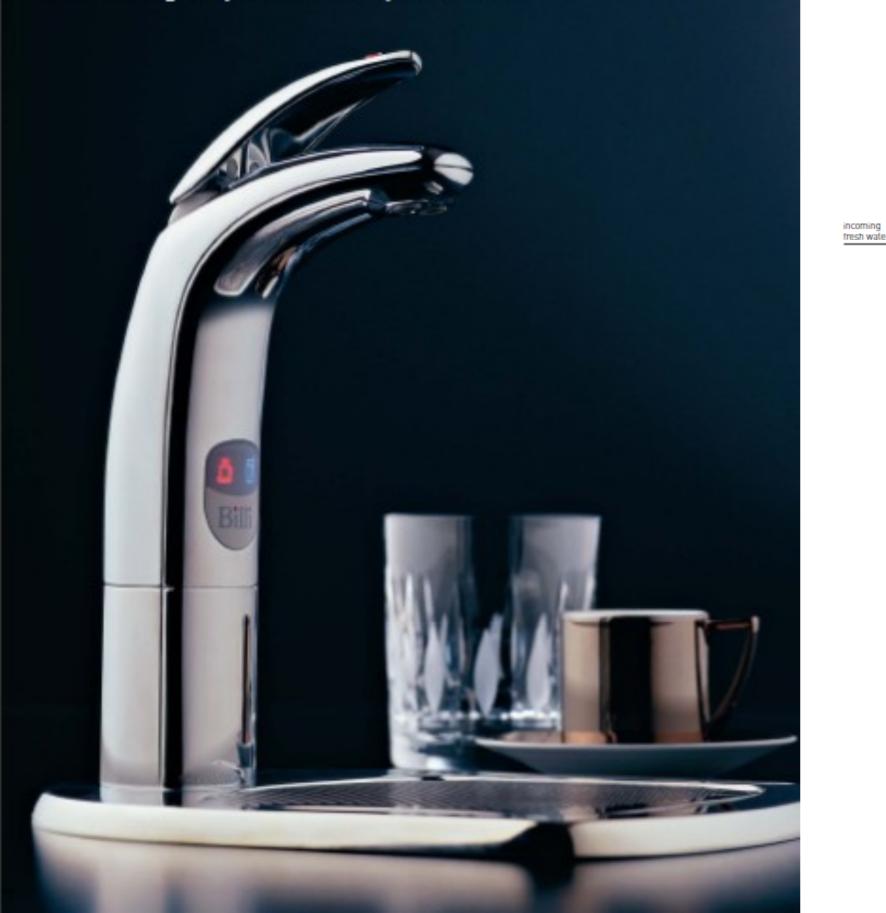
Billi

water_water. Purify yourself

Call 1300 88 03 03

The new Billi **Quadra** is the ultimate drinking water appliance providing the convenience of an instant supply of refreshing and invigorating filtered water, both boiling and chilled.

Futuristic in design yet timeless in styling, the Quadra will never cease to impress and satisfy with its neat underbench installation and amazing array of user-friendly functions.



Billi **Quadra** a new generation drinking water system

Building design and ESD

A growing awareness of the responsibilities of Ecologically Sustainable Development (ESD) is emerging. A new total building objective known as Green Building Design, places emphasis on energy and water saving efficiencies, recyclability and material choices with low embodied energy coefficients. The total commitment of Billi to ESD is reaffirmed with the introduction of the new Quadra and Quadra Plus. Setting new standards of high energy efficiency, space efficiency and environmental sensitivity, the Quadra accords with Green Building Design objectives.

new Recovery, recycling and saving

Billi's patented* Thermodynamic Heat-Cell is a technological breakthrough in energy efficient appliance design. The unique Quadra Heat-Cell uses change-of-state technology, allowing an extraordinary amount of heat to be absorbed and stored in a very small space. Heat energy generated during the chilling cycle is wasted to atmosphere in other brand units. The Quadra Heat-Cell recovers this waste heat energy which is then used to preheat the boiling water. Billi's Heat-Cell technology enables the Quadra to achieve substantial power savings, fully according with ESD initiatives.

new Insulation conservation

The **Quadra**'s energy efficiency is further enhanced with the use of high-performance insulating materials. Moulded expanded polypropylene provides a high thermal R-value rating, reducing heat losses and thereby conserving power.

Time is money

 \mathcal{M}

Thermodynamic

of an extraordinary

amount of heat

heat-cell allows storage

An inbuilt 7-day energy saving time switch ensures the **Quadra** is only operating when you need it, significantly reducing running costs by eliminating unnecessary out-of-hours power consumption.

new Standing by to save

An energy-saving standby mode can be selected to activate after a preset period of non-use. The hot water temperature is lowered to conserve power. At a touch of either dispenser lever, the **Quadra** will resume its normal operating mode, to provide boiling and chilled water.

Compact design = space efficiency

Billi Quadra is an outstanding exponent of space-saving efficiency. The Quadra underbench module is around half the size of other brand units. Quadra's compact, neat outer dimensions allow it to fit comfortably within a standard shelf compartment.

Recyclability

In line with long-term ESD responsibilities, individual parts used in the **Quadra** are marked with an internationally recognised recycling identification code.



Innovative **Quadra** design a pleasure to use

Elegant and functional

The elegantly styled and ergonomically designed Billi Quadra dispenser is a pleasure to use. Colour-coded levers are position-sensitive, allowing control of boiling water flow rate. Levers can be pressed for single cup delivery or lifted for continuous flow. A swivel action allows the dispenser to be swung out of the way if more sink space is required. Cast from solid metal alloy, the Quadra dispenser is designed to withstand the rigours of high-use environments. Available in a choice of architectural finishes.

new Intelligence you can see

You are never kept in the dark with the Billi Quadra. A back-lit LCD display panel constantly advises as to its operation. Should any difficulties arise, a help button activates an assistance menu to guide users through the problem. Programming is simple and important usage data is easily accessed. User instructions such as 'How to change filters' are shown as step-by-step moving graphic images.

Time adjustments at the beginning and end of daylight saving are easy with Billi's Daylight Saving Mode. Simply press the daylight saving 'start' or 'finish' button and the time is immediately corrected.

new Advanced filtration

The Billi Quadra features an all-new, advanced design, water filtration system providing sparkling fresh water. Dual** filters ensure maximum effectiveness and an extended service life. Sealed disposable cartridges are hygienic and convenient. An inbuilt electronic water softening device reduces lime-scale build up, helping to maintain high efficiency.

new Easy-change filters

Replacing the all-new Quadra filter cartridges couldn't be simpler. Flashing amber dispenser icons indicate when change is due. The patented* swing-change filters simply swing forward and slide off. Fitting replacement filters is just as easy; slide filters in and swing back. Cartridges lock into place and a flushing cycle begins automatically.

User safety

User safety is paramount in the design of the **Quadra** dispenser tap. Its heat-insulated tap body and concealed childproof safety-switch ensure a high level of user protection. Water flow is electronically varied; slowing momentarily as water first enters the cup for smooth, splash-free delivery. A must for childcare and aged care facilities.

Water within 1°C of boiling

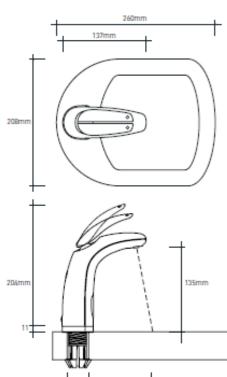
To ensure the hot water temperature is maintained within 1°C of boiling point, the **Quadra** features the automatic self-calibrating Autocal electronic temperature regulation system. Innovative delivery and recovery controls ensure there is no temperature drop-off during periods of heavy boiling water usage.

new Billi Font - water where you want it

The stainless steel Billi Font harmonises perfectly with the new Quadra dispenser and allows installation away from the traditional sink area. Designers have greater flexibility as the Billi Font can be easily installed where it is most needed.

Unique Quadra features





new Billi Quadra Plus - a major breakthrough in design

The completely new Billi Quadra Plus not only dispenses filtered boiling and chilled drinking water – it also provides the added feature of a generous supply of instant hot water (up to 50°C). This hot water supply can be mixed with cold water and is dispensed via a separate sink faucet, removing the need for bulky underbench hot water cylinders or energy wasting hot water reticulation systems.

Water Cooled – unique to Billi

Quadra continues to offer the renowned Billi water-cooled design features. It is exceptionally quiet in operation, having no requirements for cooling fan or coil. The new 'Heat-Cell' technology means further reduction in the minimal cooling water used in the chilling cycle.

new Air Cooled - an optional feature

Quadra also has the option of air-cooled models throughout the range. These units require no cooling water, however additional cupboard space is necessary for efficient operation of the fan-coil unit.

Cupboard ventilation

The water-cooled **Quadra** requires no cupboard ventilation. Air-cooled **Quadra** models require cupboard ventilation to allow efficient dissipation of heat.

Disability conscious design

Billi **Quadra**'s ergonomic design accords with current Australian Standards for ease of use for persons with a disability.

new Service friendly

'Ease of Service' was an important consideration in the **Quadra** design brief. Items which require periodic servicing are easily accessed without the need to remove the unit from the cupboard.

Leakguard detection system

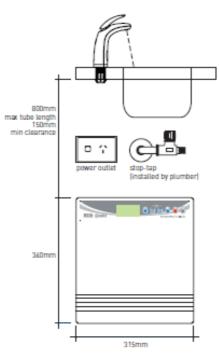
For peace of mind, the Billi **Quadra** features a watertight base tray and water detection system. Should water leakage ever occur, water supply to the system will be instantly shut off.

Options and accessories

- Dispenser finishes: Standard finish for the Quadra dispenser is bright chrome.
 Optional finishes include Satin Chrome and Black Sapphire Chrome.
- Billi Font: Allows the Quadra to be located away from sink areas.
 Finished in polished Stainless Steel.
- Dispenser riser: 65mm dispenser extension supplied standard with the Billi Font
- Extension Kit: Available for installations where the dispenser needs to be offset from the underbench unit.

Commitment to quality

Reliability has been engineered into the Billi **Quadra** as an imperative in the design process. Proven, high quality materials have been carefully selected for maximum dependability and longevity. Manufactured to strict quality standards, the **Quadra** is built for performance over the long term. **Quadra**'s generous warranty is a reflection of Billi's long-term commitment to quality.



Minimum cupboard dimensions: water-cooled unit 475mm depth x 335mm width air-cooled unit 520mm depth x 365mm width

new Easy installation

Installing tapware is often a difficult task. The new Billi **Quadra** features a unique patented* dispenser mounting system, making it a plumber's dream to install. No more tortuous reaching up behind sink bowls to secure clamps or tubes. The 'snap-fit' base is secured into the mounting hole, pipework is fed through from the top and the dispenser securely clips into place.

Water supply

A single 15mm (1/2") stop-tap with a male thread should be installed in an easily accessible position. Water pressure should be at least 200kPa and must be microbiologically safe to drink.

Orainage

The water-cooled **Quadra** models require a drainage point such as a dishwasher nipple to be provided.

Warranty

At Billi, we stand behind all of our products and offer a generous five year pro rata warranty on Billi Quadra's stainless steel boiling and chilled water tanks. All other components are covered by a 12 month warranty with a 36 month extended warranty option available. Filter cartridges are a consumable and are not covered by warranty, as water conditions and usage vary.

Certifications

Every Billi drinking water appliance is manufactured under a certified quality control system. The Billi **Quadra** has been tested and complies with all required standards including: Watermark Licence Number W527; Tested to AS3498 and AS/NZS4020; AS/NZS ISO 9002 Certificate Number QEC 11627; C-Tick approved; Complies with AS1428 requirements for Access for the Disabled

Specifications and guide to model selection

| model Billi Quadra | suggested number of persons* | boiling water delivery cups per hour | chilled water delivery cups per hour | heating element kW | total current draw amps | height mm | width mm | depth mm AC** |
|------------------------------|------------------------------------|--|--|--------------------------|-------------------------------|--------------|-------------|---------------------|
| Quadra Compact | up to 12 | 70 | 100 | 1.5 | 7 | 340 | 315 | 350 (395) |
| Quadra 420 | up to 20 | 100 | 150 | 1.5 | 8 | 340 | 315 | 465 (510) |
| Quadra 440 | up to 40 | 120 | 150 | 1.7 | 8 | 340 | 315 | 465 (510) |
| Quadra 460 | up to 60 | 180 | 150 | 2.2 | 10 | 340 | 315 | 465 (510) |
| Quadra 4100 | up to 100 | 250 | 150 | 3.4 | 15 | 340 | 315 | 465 (510) |
| Quadra 4180 | up to 180 | 350 | 150 | 4.4 | 20 | 340 | 315 | 465 (510) |

| model Billi Quadra Plus | hot wa deliver litres | | delivery | element | total current draw amps | t height mm | width mm | depth mm | AC** |
|-----------------------------------|-----------------------------|-----|----------|---------|-------------------------------|----------------|-------------|-------------|-------|
| Quadra Plus 9 | 9 | 180 | 150 | 2.2 | 10 | 340 | 315 | 465 | (510) |
| Quadra Plus 15 | 15 | 250 | 150 | 3.4 | 15 | 340 | 315 | 465 | (510) |

Based on the initial number of cups of boiling water immediately available, drawn at one cup every 10 seconds. Consideration may be needed for usage patterns and draw-off methods. 1 cup = 170mi
 AC signifies Air Cooled model. When specifying Billi Quadra air-cooled models, insert AC after model number on Quadra 460 AC



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